



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4038-1

Job Sheet 176282



Part No: D4038-1

Job Qty: 3 ea

Part Name: Angle, Fwd, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 3 lpp Rev:A New Issue 09-12-15 JLM Verified By:EC IPP REV:B 18.02.08 DWG REV.F VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	4/25/18	4/25/18	0.00	0.00	Start Up Machining-2		DAS 18/04/20
100	Bandsaw	3 pcs	4/25/18	4/25/18	0.00	0.21	Bandsaw1		52 18/04/20
110	CNC Vertical Machining	3 pcs	4/25/18	4/25/18	0.57	2.33	HAAS1-4		9-89 18/04/20
120	QC	3 pcs	4/25/18	4/25/18	0.00	0.00	QC2 Machining-2		18/04/20
130	QC	3 pcs	4/25/18	4/25/18	0.00	0.00	QC8 Machining-2		18/04/24
140	HandFinish	3 pcs	4/25/18	4/25/18	0.00	0.31	HandFinish1		18/04/25
150	QC	3 pcs	4/25/18	4/25/18	0.00	0.00	QC3		18/04/25
160	Packaging	3 pcs	4/25/18	4/25/18	0.00	0.00	Packaging3-2		18/04/25
170	QC21-SA	3 Ea	4/25/18	4/25/18	0.00	0.00	QC21		18/04/25

Part Op 100 - Cut Blank 7.125" long
Descriptions: 110 - Mill as per Dwg & Folio FA880 Dwg Rev: F Folio Rev: E Deburr

DAS 21 9-89 APR 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6A4.000W.250	6061T6 Angle 4.00 X 4.00 X .250	1.8000 ft (.6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6A4.000W.250	2	6	0

Part Specifications

Specifications could not be found.

5066770 * 2X M128 265 = 1.2 ft
1X M18106 = 0.6 ft
1.8

5066770
5063297

Plex 4/19/18 1:46 PM Dart.Gagnon.Michelle

DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S063298



Part: D4038-1

Job No: 176282

Serial No/Batch: S063298

Revision: F

Inspector:

Date: 04/20/18

DART AEROSPACE LTD		Work Order: 176282
Description: Angle, Fwd, LH		Part Number: D4038-1
Inspection Dwg: D4038	Rev: EF 4 9-89	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.45	+/-0.030	3.454			Uev	
1.25	+/-0.030	1.248			U	
4.00	+/-0.030	4.00			U	
1.25	+/-0.030	1.250			U	
R0.25	+/-0.030	R0.250			R.G.	
0.250	+/-0.010	0.250			Uev	
2.877	+/-0.010	2.876			H.G.	
0.581	+/-0.010	0.578			Uev	
0.669	+/-0.010	0.669			H.G.	
0.708	+/-0.010	0.708			H.G.	
0.500	+/-0.010	0.500			H.G.	
2.00	+/-0.030	2.00			Uev	
0.563	+/-0.010	0.564			H.G.	
Ø0.316	+0.006/-0.001	Ø0.316			G.P.	
Ø0.189	+0.005/-0.001	Ø0.190			G.P.	
R0.13	+/-0.010	R0.13			R.G.	
1.00	+/-0.010	1.00			Uev	
1.063	+/-0.010	1.064			H.G.	
1.563	+/-0.010	1.561			Uev	
0.50	+/-0.030	0.499			Uev	
7.00	+/-0.030	7.00			Uev	
1.750	+/-0.010	1.748			Uev	
0.882	+/-0.010	0.881			Uev	
R0.13	+/-0.030	R0.13			R.G.	
0.911	+/-0.010	0.909			Uev	
2.125	+/-0.010	2.122			Uev	
1.00	+/-0.030	1.00			Uev	
1.19	+/-0.030	1.19			Uev	

Measured by: 9-89	Checked by: [Signature]	QC Inspector:
Date: 18/04/20	Date: 18/04/24	Date:

Engineering Approval: (If necessary)	Date:
--	--------------

Rev	Date	Change	Revised by	Approved
A	10.06.08	New Issue	KJ	
B	11.04.05	Dwg Rev updated	KJ	
C	11.06.21	Dimensions updated per Dwg Rev E	KJ	
D	16.05.30	Dwg Rev updated	KJ	